

Automatic Cross Hatch Tester

Automatic Cross Hatch Tester BGD 535

Product Description

The BGD 535 Automatic Cross Hatch Tester is an automated cross-cut instrument designed by our company according to the latest ISO 2409 and ASTM 3359 standards.

As an important method to evaluate the adhesion degree between coating and substrate, the cross-cut method has been widely used. Although the traditional manual cross-cut method is simple and convenient, the operator's cutting speed and coating cutting force cannot be accurately controlled, leading to differing test results among different testers. The latest ISO 2409-2019 standard clearly defines that in order to obtain uniform and consistent cutting, an automatic cross-hatch adhesion tester with motor drive shall be used as far as possible.



Standards

- ISO 2409-2019
- ASTM 3359

Technical Specification



Automatic Cross Hatch Tester

Automatic Cross Hatch Tester BGD 535

- Adopts a 7-inch industrial-grade full-touch screen, allowing for the editing of relevant cutting parameters and clear and intuitive parameter display
- Cutting speed, cutting load, cutting intervals, and cutting number (landscape cuttings & portrait cuttings) can be easily set
- The load force in the cutting process is automatically compensated to ensure a constant load and consistent cutting depth of the coating
- Automatic clamping of test samples, making the process simple and convenient
- After completing a certain cutting direction, the working platform automatically and accurately rotates 90° to ensurethat the cutting lines are completely crossed vertically, thus avoiding any inaccuracies caused by manual rotation
- Optional test tips (Φ 0.5mm, Φ 0.75mm, Φ 1mm) or other special tips for testing scratch resistance, scratch hardness, and writing effects, in accordance with Opel (GME 60280 / GMW14688), among others.



Automatic Cross Hatch Tester

Automatic Cross Hatch Tester BGD 535

Main Technical Parameters

• Panel Size: 150mm \times 100mm \times (0.5-20)mm

Setting Range of Cutter Load: 2N ~ 50N

Cutting Speed Setting Range: 1mm/s ~ 45mm/s

Setting Range of Cutting Intervals: 0.5mm ~ ≤40mm

Angle Setting Range: 30°, 45°, 60°, 90°

Power Supply: 220V, 50/60Hz

Max. Power: 80WGross Weight: 30KG

Instrument Dimension: 540mm × 335mm × 380mm (L × W × H)

Ordering Information: BGD 535 - Automatic Cross Hatch Tester

Accessoires

• BGD 535-P - Spare blade for BGD 535

Disclaimer

The information given in this sheet is not intended to be exhaustive and any person using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. Whilst we endeavour to ensure that all advice we give about the product (whether in this sheet or otherwise) is correct we have no control over either the quality or condition of the product or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development